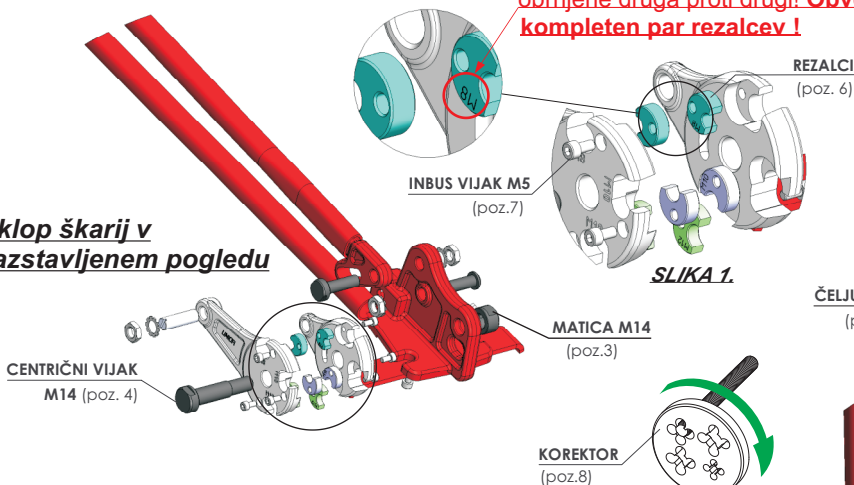
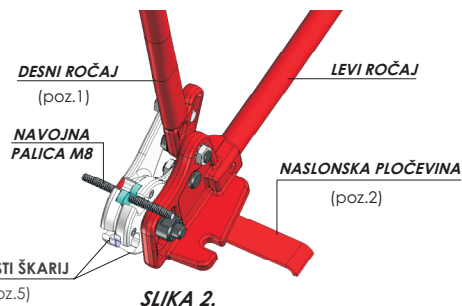


Pri montaži so oznake dim. rezalcev (M8, M10, M12) obrnjene druga proti drugi! **Obvezno zamenjati kompletan par rezalcev!**

sklop škarij v razstavljenem pogledu



SLIKA 1.



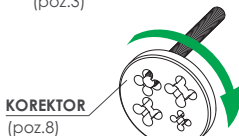
SLIKA 2.

REZANJE NAVOJNIH PALIC M8, M10 in M12

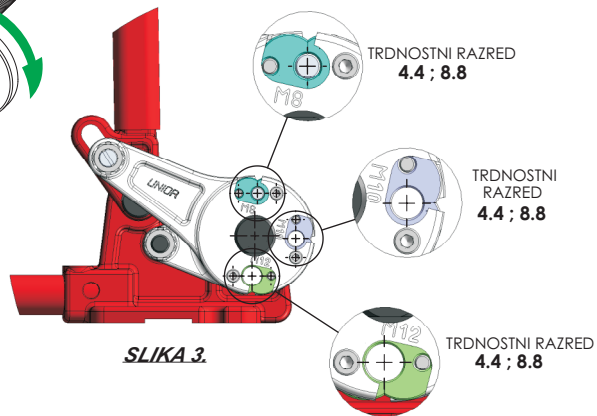
1. ŠKARJE RAZPREMO DO MAX. LEGE DESNEGA ROČAJA (poz.1);
2. NAVOJNO PALICO VSTAVIMO V DIMENZIJSKO ODGOVARJAJOČO REZILNO ODPRTINO;
3. NAVOJNA PALICA SE MORA TOČNO PRILEGATI V NAVOJ REZILA;
4. Z ZAPIRANJEM ŠKARIJ (POMIKOM ROČAJEV DRUG PROTI DRUGEMU) ODREŽEMO NAVOJNO PALICO; ČE ŠKARJE UPORABIMO NA TLEH Z NOGO STOPIMO NA NASLONSKO PLOČEVINO (poz.2)
5. V PRIMERU KO PO REZANJU OŠTANE NA ZAČETKU NAVOJA SRH, UPORABIMO KOREKTOR IN SRH ODSTRANIMO (poz.8)

MENJAVA REZALCEV 586.1/7 M8, M10 in M12

1. Z USTREZNIM INBUS KLJUČEM (S2.5) SPROSTIMO MATICO M14 (poz.3) IN JO ODVIJEMO;
2. ODVIJEMO CENTRIČNI VIJAK M14 (poz.4);
3. RAZSTAVIMO ČELJUSTI ŠKARIJ (poz.5);
4. NA ČELJUSTIH ZAMENJAMO DOTRAJANE REZALCE (poz.6) Z NOVIMI PARI REZALCEV IN JIH NARAHLO PRITRDNIMO Z INBUS VIJAKI M5 (poz.7); PRI MONTAŽI REZALCEV MORAMO PAZITI, DA SO DIMENZIJSKE OZNAKE OBRNJE NE DRUGA PROTI DRUGI (detalji slike 1);
5. PO OBRATNEM VRSTNEM REDU SESTAVIMO ČELJUSTI (točka 3.-2.-1.)
6. V REZALCE VSTAVIMO NAVOJNO PALICO IN NARAHLO ZAPREMO ŠKARJE, TER V TEM POLOŽAJU Z INBUS KLJUČEM (S4) MOČNO PRIVIJEMO INBUS VIJAKE (poz.7)

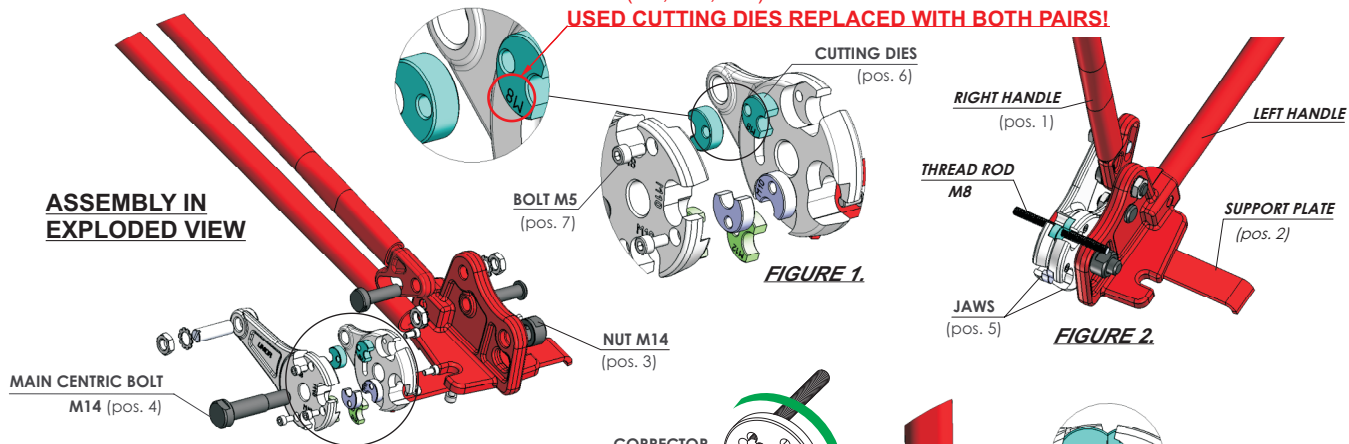


SLIKA 4.



SLIKA 3.

**WHEN FITTING MARKINGS ON CUTTING
DIES (M8,M10,M12) MUST FACE EACH OTHER!
USED CUTTING DIES REPLACED WITH BOTH PAIRS!**



CUTTING THREADED RODS M8, M10, M12

1. FULLY OPEN THE RIGHT HANDLE (pos.1) TO MAX. POSITION;
2. INSERT THREADED ROD INTO CORRECT DIAMETER CUTTING DIES;
3. THREADED ROD SHOULD BE CORRECTLY ALIGNED INTO SCREW PITCHES;
4. THE THREADED ROD IS CUT BY CLOSING THE RIGHT HANDLE TOWARDS THE LEFT ONE. IF THE THREADED ROD CUTTER IS USED ON THE FLOOR THEN YOU SHOULD STAND ON SUPPORT PLATE (pos.2)
5. IN CASE THAT BURRS STAYS ON THE ROD TUBE WE CAN USE THREAD CORRECTOR AND REMOVED BURRS (pos.8)



FIGURE 4.

CHANGING THE CUTTING DIES M8, M10, M12 (art.586.1/7)

1. FIRST UNDO NUT M14 (pos.3) WITH A 2.5 mm HEX KEY;
2. UNDO THE MAIN CENTRIC BOLT M14 (pos.4);
3. DISASSEMBLE BOTH JAWS (pos.5);
4. USED CUTTING DIES (pos.6 - SPARE PARTS) SHOULD BE REPLACED WITH NEW ONES. ATTACH THEM LOOSELY WITH M5 BOLTS (pos.7); WHEN FITTING CUTTING DIES THE MARKINGS (M8, M10, M12) MUST BE FACING EACH OTHER (figure 1. detail);
5. THE JAWS ARE ASSEMBLED IN REVERSE ORDER;
6. INSERT THE CORRECT DIAMETER OF THREADED ROD, CHECK THE ALIGNMENT OF CUTTERS AND ADJUST AS REQUIRED, AT THE END TIGHTEN THE M5 SCREWS (pos.7) WITH A HEX KEY.

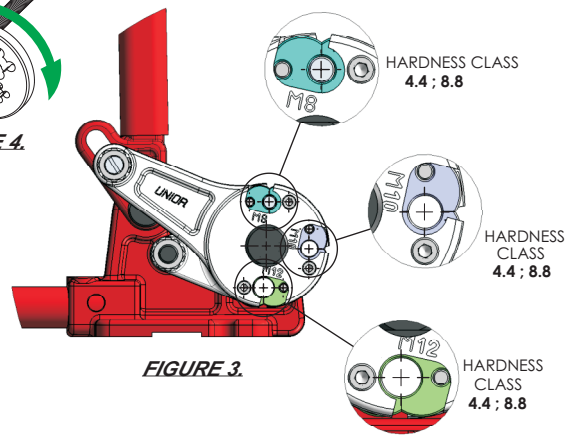


FIGURE 3.